



QTR
Qualification Test Record
NORSOK M-650

QTR. No.: FWB-01

Rev. No.: 2

Manufacturer name/address/ Web page: Flanschenwerk Bebitz GmbH
 D-06420 Könnern OT Bebitz
 www.bebitz.de / e-mail: flanges@bebitz.de

Reference standard NORSOK M-650 Edition 4 – Qualification of manufacturers of special materials

Material designation and MDS No.: F 51 – ASTM A182, (NORSOK MDS D44 Rev. 5)

Manufacturing summary doc. No.: 2010-NORSOK
 Manufacturing summary for material F 51 ASTM A182 in accordance to NORSOK MDS D44 Rev. 5

Rev. No.: 4

Products and manufacturing process(es): hammer forged or ring rolled flanges and forgings

Mandatory conditions and sub-contractors: Micrographic examination is done by Zentrallabor Leipzig GmbH

Other information:

Qualification expires: May 2022


Tested and Qualified Thickness and Weight


<i>Products and manufacturing process(es):</i>	<i>Test record No.</i>	<i>Tested thickness (mm)</i>	<i>Qualified thickness (mm)</i>	<i>Test piece weight (kg)</i>	<i>Qualified weight (kg)</i>
forged flanges	10-20999	34,0	37,4	9,1	18,2
rolled flanges	10-20300	75,0	82,5	227,5	455,0

Qualification/Acceptance signatures

Manufacturer: Prepared by/Date: R. Sparing / 19.12.2016
 Checked by/Date: R. Sparing / 19.12.2016

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified/Accepted by (company name/address): 

Signature/Date: 
 11.09.2017